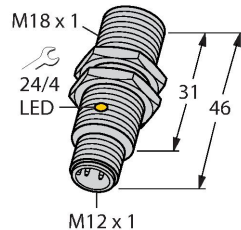


BI5-G18K-AP6X-H1141

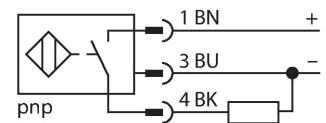
Inductive sensor



Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Technical data

Type	BI5-G18K-AP6X-H1141
Ident. no.	4670460
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0,81 \times S_n) \text{ mm}$
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
Hysteresis	3...15 %
Ambient temperature	-25...+70 °C
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \% U_{ss}$
DC rated operational current	$\leq 200 \text{ mA}$
No-load current	$\leq 15 \text{ mA}$
Residual current	$\leq 0.1 \text{ mA}$
Isolation test voltage	$\leq 0.5 \text{ kV}$
Short-circuit protection	yes / Cyclic
Voltage drop at	$\leq 1.8 \text{ V}$
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
Protection class	□
Switching frequency	0.5 kHz
Design	Threaded barrel, M18 x 1
Dimensions	46 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
Max. tightening torque housing nut	25 Nm

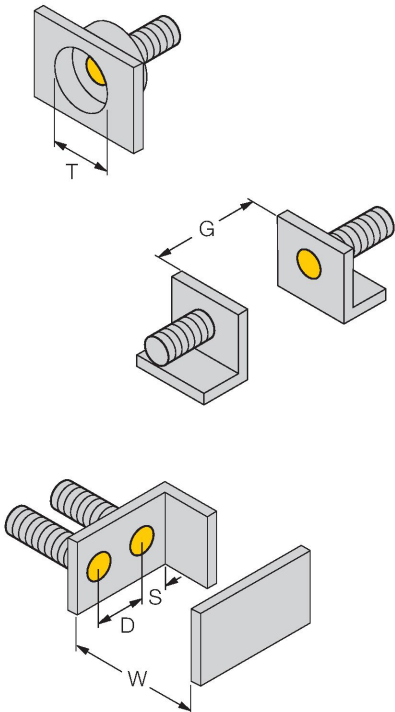
Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

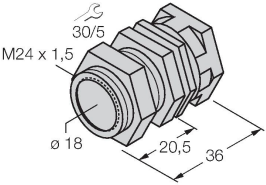
Electrical connection	Connectors, M12 × 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description	
	Distance D
	2 x B
	Distance T
	3 x B
	Diameter active area B
	Ø 18 mm

Accessories

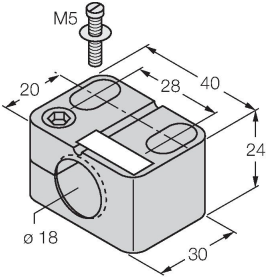
QM-18



6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B



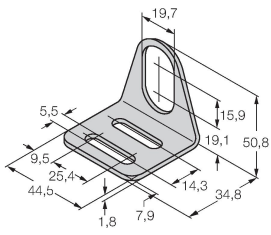
6947214

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW18

6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18

6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

