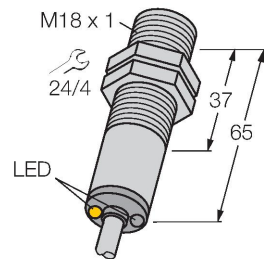


M18SP6FF25

Photoelectric Sensor – Diffuse Mode Sensor with Fixed-Field Background Suppression



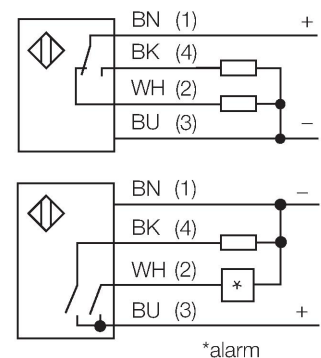
Technical data

Type	M18SP6FF25
ID	3058429
Optical data	
Function	Proximity switch
Operating mode	Background suppression, non-adjustable
Light type	IR
Wavelength	880 nm
Range	0...25 mm
Electrical data	
Operating voltage	10...30 VDC
No-load current	≤ 25 mA
Short-circuit protection	yes / Cyclic
Reverse polarity protection	yes
Output function	Connection programmable, PNP
Switching frequency	≤ 160 Hz
Readiness delay	≤ 100 ms
Response time typical	< 3 ms
Overcurrent release	> 220 mA
Mechanical data	
Design	Tube, M18
Dimensions	Ø 18 x 65 mm
Housing material	Metal, Stainless steel
Lens	plastic, Acrylic
Electrical connection	Cable, 2 m, PVC
Number of cores	4
Core cross-section	0.5 mm ²

Features

- Cable, 2 m
- Protection class IP67
- Ambient temperature: -40...+70 °C
- Metal housing
- Operating voltage: 10...30 VDC
- PNP switching output, changeover

Wiring diagram



Functional principle

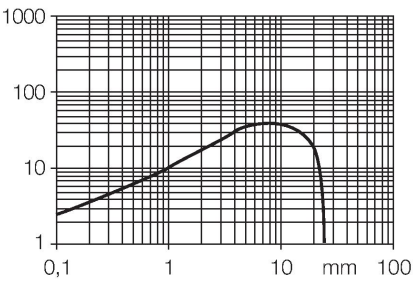
The emitter and receiver are incorporated in a single housing. The light reflection of the target is detected and triggers the sensor to switch. Thus the switching distance largely depends on the reflectivity of the target.

Excess gain curve

Excess gain in relation to the distance

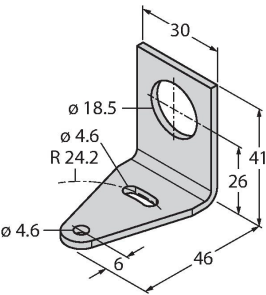
Technical data

Ambient temperature	-40...+70 °C
Protection class	IP69
Special features	Chemical-resistant Encapsulated Wash down
Power-on indication	LED, Green
Switching state	LED, Yellow
Error indication	LED, green, Flashing
Excess gain indication	LED
Alarm display	LED yellow Flashing
Tests/approvals	
MTTF	448 years acc. to SN 29500 (Ed. 99) 40 °C
Approvals	CE



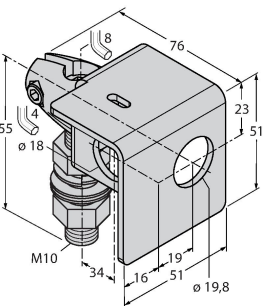
Accessories

SMB18A 3033200



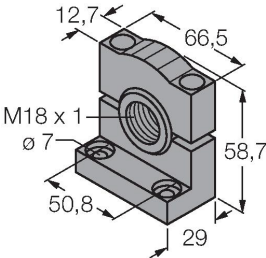
Mounting bracket, rectangular, stainless steel, for sensors with 18 mm thread

SMB18AFAM10 3012558



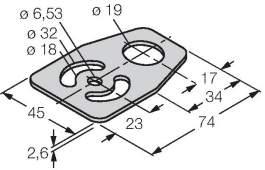
Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm

SMB3018SC 3053952



Mounting bracket, PTB black, for sensors with 18 mm thread

SMBAMS18P 3073134



Mounting bracket, stainless steel, for sensors with 18 mm thread