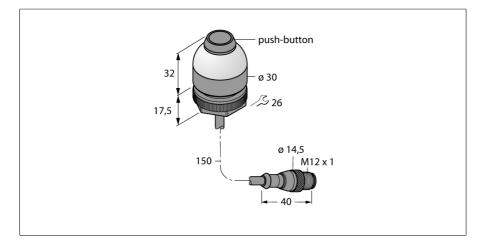


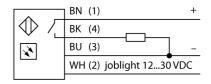
## Pick-to-Light Placement Sensor Pushbutton for Picking Processes K30APPBGYCQP

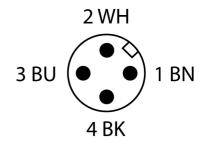


Туре	K30APPBGYCQP	
ID	3018123	
Signal and display data		
Purpose	Pick-to-Light	
Function	Pushbutton	
Switch Function	Momentary	
Features of color 1	Green, Permanently on	
Features of color 2	Yellow	
Electrical data		
Operating voltage U <sub>B</sub>	1230 VDC	
DC rated operating current I <sub>e</sub>	≤ 150 mA	
Max. current consumption per color	55 mA	
Output function	NO contact, PNP	
Input type	PNP	
Response time typical	< 150 ms	
Mechanical data		
Design	Dome, K30	
Dimensions	Ø 30 x 49.4 mm	
Housing material	Plastic, PC, Black	
Window material	Polycarbonate, diffuse	
Electrical connection	Cable with connector, M12 × 1, 0.15 m, PVC	
Number of cores	4	
Ambient temperature	-40+50 °C	
Relative humidity	090%	
Protection class	IP65	
Tests/approvals		
Approvals	CE	

- Operating voltage 12...30 VDC
- Protection class IP67
- 150 mm cable with male end M12 x 1, 4-pin
- Frontal pushbutton for acknowledgement
- Job light: green
- Mispick: not signalled
- Actuation: yellow
- Operating voltage 12...30 VDC
- PNP switching
- NO contact

## **Wiring Diagram**





## **Functional principle**

The K30 pick-and-place sensor is suitable for many assembly and placement sequences. The green work light or other signal lights are reflected perfectly by the entire dome (depending on the version). The transistor output can be easily connected to a system control, which is programmed for a special task sequence. The work light of the sensor is located in or next to every bin at the operator's workstation and indicates: 1. The bins with the components to be picked up for a particular work step and 2. the sequence in which the components have to be picked up. If the operator removes a part from the bin, the K30 detects the hand in the bin and sends a signal to the control unit. The system then checks if the correct component has been picked up and depending on the configuration - switches the



corresponding work light off and the next one on, according to the assembly sequence. The work sequence control leads to increased efficiency, improved quality control and reduces rework and testing expenses.

The term **work light** therefore refers to the visual indicator of the bin from which a part should be removed next. The **actuation indicator** confirms the removal with a different color. The **mispick indicator** illuminates if a bin was reached into when the work light was not set.



## **Accessories**

Type code	Ident no.		Dimension drawing
SMB22A	3079414	Mounting bracket, stainless steel, for K30L series	0 48,2 0 4,6 24,8 40,6 24,8 45,5