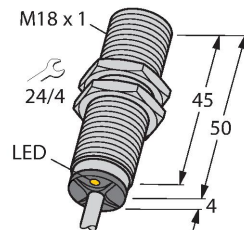


BI5U-EM18-AN6X

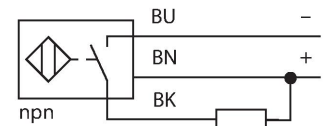
Inductive Sensor



Features

- Threaded barrel, M18 x 1
- Stainless steel, 1.4301
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, NPN output
- Cable connection

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. approx Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

Technical data

Type	BI5U-EM18-AN6X
ID	1635320
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$ $\leq \pm 15 \%, \leq -25 \text{ °C} \vee \geq +70 \text{ °C}$
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, NPN
DC field stability	300 mT
AC field stability	300 mT _{ss}
Insulation class	□
Switching frequency	2.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1

Technical data

Dimensions	54 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PBT
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-30...+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

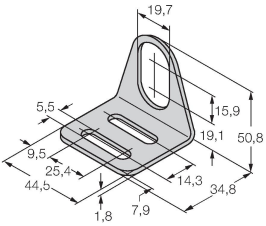
The image contains three technical diagrams illustrating different mounting methods for a sensor:

- Top Diagram:** A side view of a sensor mounted on a wall. Dimension **T** indicates the distance from the wall to the center of the sensor's active area.
- Middle Diagram:** Two sensors are shown being mounted onto a wall. Dimension **G** indicates the distance between the centers of the two sensors.
- Bottom Diagram:** A sensor is mounted on a rectangular plate. Dimension **D** is the distance between the two mounting holes. Dimension **S** is the distance from the edge of the plate to the center of the mounting holes. Dimension **W** is the width of the plate.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

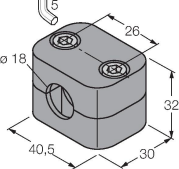
Accessories

MW186945004



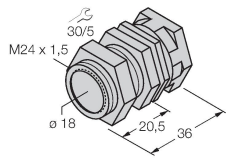
Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-186901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

QM-186945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.